

STONCLAD UF WITH STONDRI MVT

Ref # Date

REQUIREMENTS:

Proposed floor screed system where a heavy-duty, non-slip, self-priming, 6 to 9mm industrial floor system is required, inclusive of a moisture vapour resistant primer, no topcoat sealing with low odour, environmentally green and thermal shock resistant, impact and chemical resistant at (project name and location).

SCOPE OF WORK (BOQ):

Apply **Stonclad UF** at 6 to 9mm, as per the engineering requirements, as a heavy-duty floor screed. Apply the appropriate primer and **Stondri MVT** in strict accordance with the manufacturer's product data sheet, finished off with a textured, non-slip or smooth finish as required.

THE STONCLAD HF SYSTEM (WITH CHEMICAL RESISTANT SEALER COAT) CONSISTS OF:

	Product	Kit Size	Theoretical Coverage
Primer	Stondri MVT	5 Litre kit	2.5m ² /litre at 400µm
Primer Aggregate	Stonhard 6225	25kg	2.0kg/m ²
Flooring System	Stonclad UT Base, Stonclad UF Activator, Stonclad UF Aggregate and Stonclad UT Pigment Pack	14 Litre kit	2.33m ² /kit at 6mm 1.55m ² /kit at 9mm

TEMPERATURE:

Do not attempt to install this material unless the application team is fully trained and understands the requirements of working with materials with short application times within the specified temperature range. Substrate and material temperature are to be within 16°C to 30°C.

SUBSTRATE PREPARATION:

Stonclad UF can be applied over properly prepared concrete surfaces which are even and do not require renovation. The substrate must be dry and free of all wax, grease, oils, fats, loose or foreign material and laitance. Laitance and unbonded cement particles must be removed by mechanical methods, i.e. abrasive blasting or scarifying. The surface must show open pores throughout with main aggregate in concrete exposed, and have a coarse sandpaper texture. Retaining slots of 6mm x 6mm must be cut running 75mm parallel to the walls, edges and both sides of joints. If weak, friable substrates exist, they should be removed and repaired with **Euco Versaspeed LS100**. The product can be laid on 1 to 2 week old concrete, provided a minimum tensile strength of 2.0 MPa has been achieved. For recommendations or additional information regarding substrate preparation, please consult StonCor Africa's "Surface Preparation Methods" document.

CRACK TREATMENT:

- The joint or crack to be treated must be filled with **Dymonic 100** prior to the application of **Stonflex CR9**.
- **Dymonic 100** must be allowed to cure for a minimum of 12 hours at 21°C.
- Mix and apply **Stonflex CR9** by brush over the crack at a thickness of 500 microns, 30mm either side of the crack.

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REFER TO THE LATEST PRODUCT DATA SHEETS BEFORE PRICING OR COMMENCING APPLICATION, FOR ADDITIONAL INFORMATION AND CAUTIONS CONCERNING PRODUCT USAGE.

MIXING – STONDRI MVT:

Empty the entire contents of the base and activator components into a clean, dry mixing container. Mix thoroughly for 2 minutes with an impeller fitted to a variable speed drill. Do not aerate mix nor mix by hand. **Note:** Do not start mixing until surface is properly prepared and dry with temperature of both substrate and material above 16°C.

APPLICATION – STONDRI MVT:

- The product must be installed at a minimum thickness of 400 microns.
- Use a wet film gauge to record thickness.
- Failure to do so will limit the product's performance.
- **Stondri MVT** is applied using a 1mm notched rake.
- Pour a bead of **Stondri MVT** out onto the substrate and, utilising the notched rake, apply at a minimum of 400 microns.
- A saturated nap roller should be used in conjunction with a squeegee to even out the material to a uniform colour and ensure proper thickness.
- If there are any bubbles, voids or areas of exposed concrete in the **Stondri MVT** after its cure, they must be patched using the material.
- There must be a continuous barrier of **Stondri MVT** material, at least 400 microns across the entire concrete surface bonded onto the main aggregate in the concrete in order to ensure proper moisture mitigating performance.
- Blind the wet primer with **Stonhard 6225** aggregate to rejection. Allow to cure.
- Vacuum all loose aggregate from surface.

MIXING – STONCLAD UF:

Mixing stations must be set up to deliver a kit of material to the applicators every 3 minutes. A well displayed clock is necessary to ensure consistent supply and mixing times. Remove all lids from resin components and open pigment packs and aggregate bags. Two 25 litre clean dry mixing drums must be available. Spiral impellers fitted to a high torque, variable speed 600 rpm mixer should be used for thorough mixing.

Empty the entire contents of the part B and part A components into the 25 litre container. Mix mechanically for 30 seconds, then add the pigment pack and continue mixing for a further 30 seconds. Pour in the **Stonclad UF** aggregate and mix for another 90 seconds. Immediately send the mixed material to the application floor area and within 30 seconds start another mix in the second 25 litre container. Every 3 minutes a new batch should be made.

APPLICATION – STONCLAD UF:

- The use of screeding rails is recommended during application to ensure even spread and levelling is achieved.
- Divide the floor into panels not greater than 5m wide. This will ensure that fresh product is applied onto the wet edge of the previous kit.
- Apply one kit of **Stonclad UF** by pouring the mixture in a line onto the floor and raking out using a 15mm notched trowel, or screeding rails with a straight edge, spreading evenly at specified thickness. This application should not take longer than 2 minutes.
- Level out the material to an even finish by floating with a flat plastic trowel.
- If a less textured finish is required, lightly roll the trowelled surface with a loop roller. This process is carried out immediately behind the applicator trowelling the material level, whilst still wet and fresh.
- Do not re-roll material after 6 minutes of application.
- Allow to cure for 12 hours at 25°C before re-cutting joints and sealing.

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COLOUR UNIFORMITY:

Erratic periods of mixing and variable times of solvent rolling will lead to an uneven colour and non-uniform appearance. The use of a well displayed clock and fully trained staff is essential.

CURING:

If temperatures are between 10 to 30°C, the flooring system can be exposed to light traffic after 24 hours. Excessive traffic, aqueous cleaning and exposure to aggressive chemicals should only take place after 4 to 5 days, when full cure has been achieved.

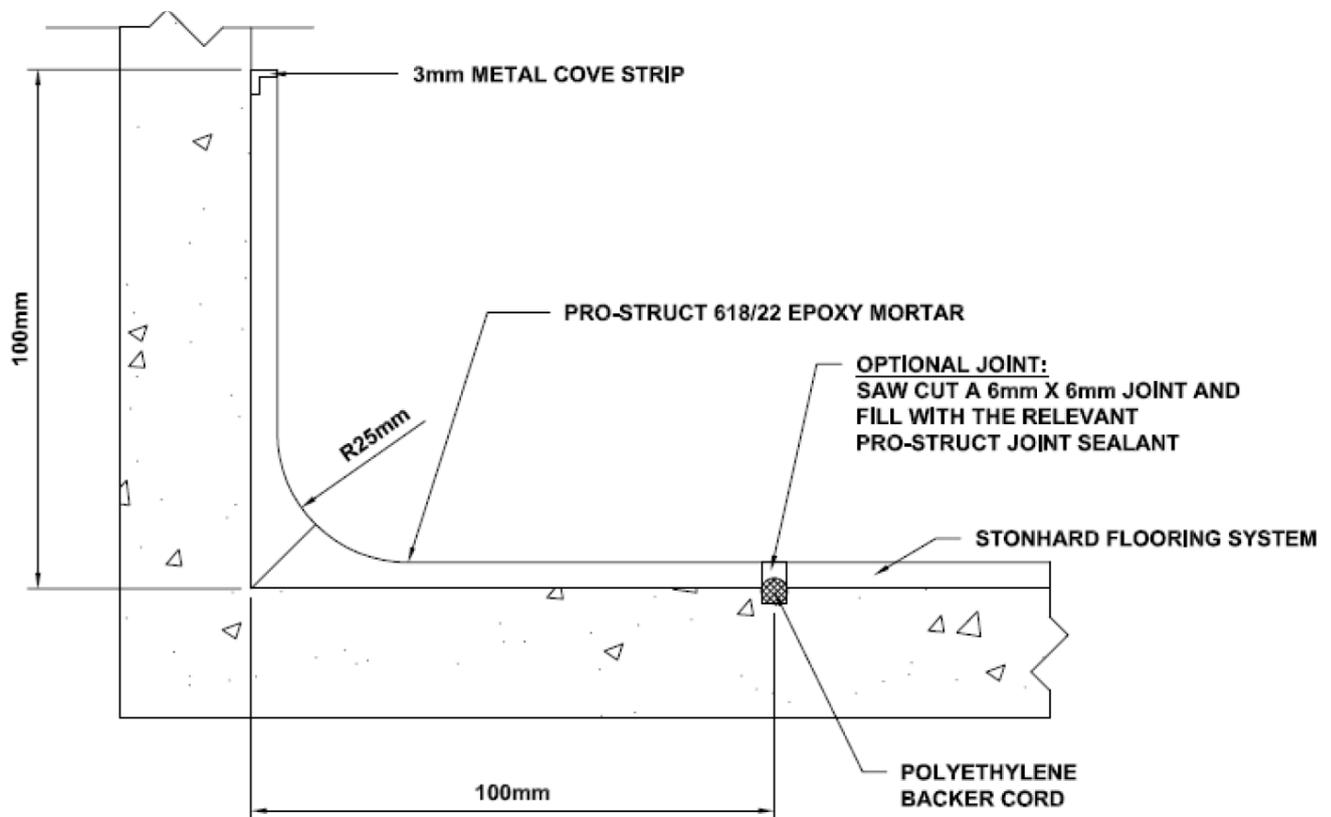
NOTE:

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ARCHITECT DETAIL:

- Coving
- Joints

COVING:



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APPLICATION PROCEDURE FOR EPOXY MORTAR COVERED SKIRTINGS:

- Epoxy mortar covered skirtings shall be installed prior to the installation of the flooring system.
- Install the metal cove strip to the wall to the desired height using contact adhesive, taking care to mask above the cove strip for neatness.
- Prime the prepared plastered / concrete surfaces with **Dural 618R** at a theoretical coverage of 15 linear metres x 200mm wide per 1 litre kit and broadcast **Stonhard 6222** Aggregate into the wet resin. Allow 6 to 8 hours to cure at 25°C.
- Mix the 1 litre kits of base and activator of **Dural 618/22** for 2 minutes using a JB blender. Add the 6kg bag of **Stonhard 622** aggregate and mix for a further 2 minutes. The yield of this kit is 3,64 litres. Using a steel trowel, apply the **Dural 618/22** Mortar to the primed concrete and plastered surfaces to a theoretical spreading rate of 3,6 linear metres for a 100mm x 100mm x 25mm radius.
- Form the cove to the desired radius using a suitable coving trowel, allow to cure for 18 to 24 hours at 25°C.
- Abrade the vertical surface of the cove to remove surface imperfections.
- Overcoat the coving with the proposed flooring sealer.

Technical Approval: _____

Date: _____

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